

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
045.35095ZN	L.19/00375/74 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X9,5		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
WIDTH ACROSS FLATS	5,32	5,50	5,32-5,36	10	0
WIDTH ACROSS CORNERS	5,96 MIN.		6,08-6,12	10	0
HEAD THICKNESS	2,42	2,67	2,45-2,65	10	0
WASHER DIAMETER	7,60	8,30	7,66-7,93	10	0
WASHER THICKNESS	0,60 MIN.		0,53-0,58	10	0
FIRST FULL THREAD UNDER HEAD	1,30 MAX		0,82-1	10	0
MAJOR DIAMETER	3,35	3,53	3,48-3,53	10	0
MINOR DIAMETER	2,51-2,64		2,51-2,63	10	0
PITCH	1,27		1,26-1,28	10	0
THREAD ANGLE	60°		60°30'-62°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
DRILLING POINT DIAMETER	2,80 MAX		2,72-2,78	10	0
DRILLING POINT LENGHT #2	4,05		3,90-4,18	10	0
TOTAL LENGHT	8,75	10,25	9-9,25	10	0
TORSION	29 KGF-CM MIN.		42-46	10	0
DRILLING TIME	4,0 SEC MAX		01-feb	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°VA502	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	15	8	3	5	2	4	N/A	29	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50